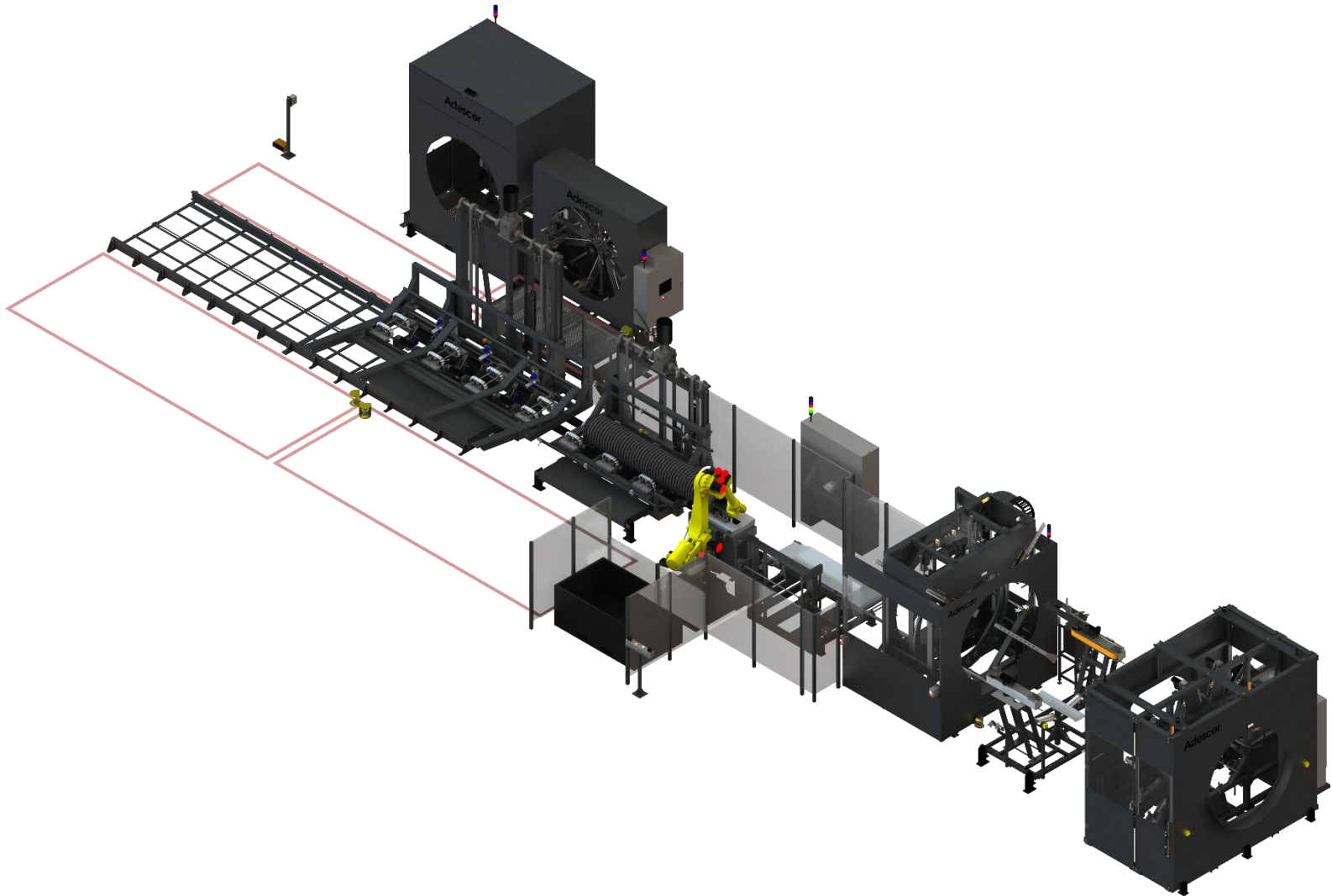


XFORM 1860 SYSTEM



XFORM 1860 SYSTEM

Pipe Size (ID)	Corr Speed with Bell (ft/min)	10' Cycle time (s)	10' Cycle time (min)	20' Cycle time (s)	20' Cycle time (min)
18"	5.0	120	2.0	240	4.0
24"	3.6	167	2.8	333	5.5
30"	2.4	255	4.2	511	8.5
36"	2.0	300	5.0	600	10.0
42"	1.8	333	5.5	667	11.1
48"	1.5	400	6.6	800	13.3
60"	1.0	600	10.0	1200	20.0